

## 1959 Ford Skyliner

### Front Fender and Door Stainless Steel Installation.

by Dave Dunlavy, Decorah Iowa

#### Right Front Fender

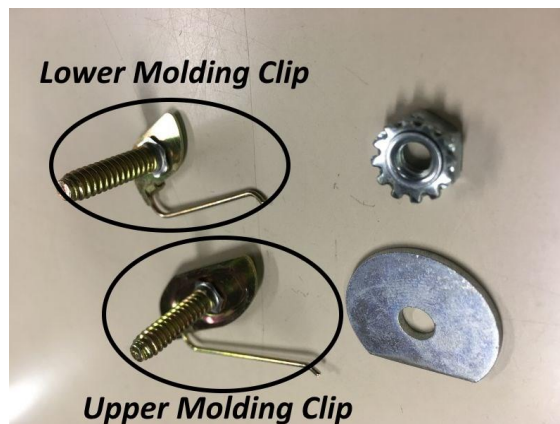
**Top molding: the front 5 clips are Napa 665-1917 – metal spring Tee clip.**



**Top molding: rear clip (next to door) - must use this clip because you have no access to install a nut). One Napa 665-2864 plastic push clip. Make a spacer out of stainless (.035") with a 11/32<sup>nd</sup> inch hole centered, to shim the spring-loaded part of the clip. Make the spacer fit the curvature of the stainless trim.**



**Lower molding: the front 6 clips are Napa 665-1141 – metal spring tee clip. Remove fresh air tube from inside the car to gain access to the rear clip.**



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**Lower molding: rear clip (closest to door), use Napa 6652864 – plastic push clip. This must be trimmed very little on the top and bottom to fit the molding. Just touch a bit with a deburring wheel.**

#### Left Front Fender

**The top molding is the same as the right fender.**

**The lower molding has 6 Napa 655-1141 and 1 Napa 665-2864 clips installed in the same manner.**

#### Both doors:

**The top moldings use Napa 665-1917. The end studs must be trimmed short as possible because the stud is fairly long.**

**The bottom moldings use Napa 665-1141 and the end studs must be trimmed as short as possible.**

**All mold clips are 10-24 thread.**



**Use a 10-24 fender washer (McMaster 91525A115) on the inside of the fender. Trim the washers to fit the curvature of the fender and door for the top moldings – (grind about 30% off one side of the washer). The 10-24 nuts are McMaster 96278A011, nut with external tooth lock washer built on it (in picture above).**

**All molding clips are sealed with 3M 08578 strip-calk. The washboard is held in place with the same strip calk.**